## Iron Rock Off Road, Inc.

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## Jeep WJ Grand Cherokee 1999-2004 Premium Rock Slider Installation Instructions

- 1. Read and understand all installation instructions.
- 2. If you have any questions before, during, or after installation contact Iron Rock Off Road.
- 3. Ensure that all parts are present and in good condition.

Left Rock Slider (1)

Right Rock Slider (1)

1/4 x 1" hex bolts (16)

1/4" flat washer (16)

1/4 x 1 1/4" self drilling screw (24)

4. For this installation you will need:

Pencil or fine tip marker, Floor Jack, 2 Jack Stands, Hand drill, Good quality 5/16" drill bit, 3/8" hex driver for hand drill, 7/16" socket and ratchet (or wrench), Touch up paint that matches your rocker panel.

- 5. On Laredo models remove the plastic rocker panel covers. You can trim them and re-install them after the installation if desired, otherwise just use the plastic tree rivets to fill the empty holes.
- 6. Locate the right side rock slider. Using a floor jack and/or 2 jack stands, position the rock slider against the rocker panel pinch weld on the right side (passenger's side) of the vehicle.
- 7. Center the rock slider front to rear, and position the height so that the pinch weld mounting screw holes can be seen from underneath the vehicle.
- 8. Very carefully mark the front to rear location of the mounting holes on the backside (inside) of the rocker panel pinch weld.
- 9. Transfer the marks to the front side (outside) of the rocker panel pinch weld.
- 10. Mark the vertical location of the rocker panel pinch weld mounting holes by measuring 3/8" down from the inside corner of the pinch weld where the rock slider will be installed.
- 11. Very carefully drill the rocker panel pinch weld mounting holes using a 5/16" drill bit. The location of your drilled holes must be as accurate as possible.
- 12. Remove any burrs caused by drilling.
- 13. Paint any exposed metal after drilling and deburring.
- 14. Remove the 2 screws that hold the front fender to the rocker panel where the rock slider will mount.
- 15. Place the rock slider in position and loosely install the 1/4" fine thread bolts and washers (not the self-drilling screws).
- 16. Use a floor jack to hold the rock slider up tightly into the corner of the rocker panel and tighten the mounting bolts.
- 17. Using the 1/4" self-drilling screws, fasten the unibody kickers to the unibody frame.
- 18. Stand back and admire your new rock slider from several viewing angles!
- 19. Repeat the process for the left side of the vehicle.
- 20. Go out rock crawling and enjoy your new rocker panel protection and the peace of mind that is included free of charge.